## What is claimed is:

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- A data I/O system comprising:
  - a plurality of storage devices; and
  - a controller which controls said storage devices,
- 5 wherein said controller includes:
  - a read/write unit, responsive to the subsequent receipt of a read request and a write request, for reading data stored in said storage devices and writing data in said storage devices;
- a logical volume management unit for mapping between a logical image of the data storage of a host processor (logical volume) and an actual space in said storage devices;
- a volume management unit for managing an active
  15 primary production volume (P-VOL) and second multiple
  mirror volumes (S-VOL) created as mirror images of said
  primary volume; and

an S-VOL restoring unit for restoring the data of a first S-VOL with the data of a second S-VOL depending on the type of an error that happens in the first S-VOL.

A data I/O system according to claim 1,

wherein said controller further includes an access management unit for rendering at least one of said S-VOLs read-only,

wherein said S-VOL restoring unit recovers an S-VOL where an error has happened by copying data of the Read-only (RO) S-VOL to said S-VOL.

3. A data I/O system according to claim 1,

wherein said controller includes an access management unit for rendering at least one of said S-VOLs read-only,

wherein said S-VOL restoring unit recovers an S-VOL where a drive error has happened by replacing it with said RO S-VOL.

10 4. A data I/O system according to claim 1, wherein said controller further includes:

an access management unit for rendering at least one of said S-VOLs read-only; and

a monitoring unit for monitoring frequencies of 15 accesses to RO S-VOLs,

wherein said S-VOL restoring unit restores the data of an S-VOL where an error has happened by copying the data of an S-VOL with the lowest access frequency.

20 5. A data I/O system according to claim 1, wherein said controller further includes:

an access management unit for rendering at least one of said S-VOLs read-only; and

a monitoring unit for monitoring frequencies of 25 accesses to the RO S-VOLs,

wherein said S-VOL restoring unit recovers an S-VOL where a hardware error has happened by replacing it with a RO S-VOL with the lowest access frequency.

6. A data I/O system according to claim 1, wherein said controller further includes:

an access management unit for rendering at least one of said S-VOLs read-only and rendering at least one of said S-VOLs read-and-writable; and

an increments management unit for storing updates that have occurred in a Read-and-Writable (RW) S-VOL since a P-VOL and the RW S-VOL were separated in an increments-volume,

wherein said S-VOL restoring unit recovers a RW S-VOL where an error has happened by replacing it with the RO S-VOL that has been updated by data of the increments-volume of the RW S-VOL.

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7. A data I/O system according to claim 1, wherein said controller further includes:

an access management unit for rendering at least one of said S-VOLs read-only and rendering at least one of said S-VOLs read-and-writable;

a monitoring unit for monitoring frequencies of accesses to the RO S-VOLs; and

an increments management unit for storing updates that have occurred in a RW S-VOL since a P-VOL and the RW S-VOL were separated in an increments-volume,

wherein said S-VOL restoring unit recovers a RW S-VOL where an error has happened by replacing it with the RO S-VOL with the lowest access frequency that has

updated by data of the increments-volume of the RW S-VOL.

A data I/O system according to claim 7,

wherein said controller further includes a spare S
VOL management unit for managing a spare S-VOL to which read/write accesses are forbidden,

wherein said S-VOL restoring unit recovers an S-VOL where an error has happened by using said spare S-VOL instead of said RO S-VOL.

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9. A data I/O system according to claim 7 further comprising a plurality of the storage devices,

wherein said S-VOL restoring unit replaces a storage device where a hardware error has happened and forms an S-VOL with another hardware device.

10. A data I/O system according to claim 8 further comprising a plurality of the storage devices,

wherein said S-VOL restoring unit replaces a 20 storage device where a hardware error has happened and forms an S-VOL with another hardware device.

- 11. A data I/O system according to claim 1, wherein said storage devices are disk drives,
- 25 wherein said controller further includes a communication adapter communicating with a data processing system issuing read and write requests.

- 12. A method of controlling a data I/O system which includes:
  - a plurality of storage devices;
- a read/write unit, responsive to the subsequent receipt of a read request and a write request, for reading data stored in said storage devices and writing data in said storage devices; and
- a logical volume management unit for mapping between a logical image of the data storage of a host 10 processor (logical volume) and an actual space in said storage devices;

said method comprising the steps of:

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managing an active primary production volume (P-VOL) and second multiple mirror volumes (S-VOL) created as mirror images of said primary volume; and

restoring the data of a first S-VOL with the data of a second S-VOL depending on the type of an error that happens in the first S-VOL.